



MAJOR SOURCE OPERATING PERMIT

PERMITTEE: ALFAB, INC.

FACILITY/PERMIT

NO.: 602-0019

LOCATION: ENTERPRISE, ALABAMA

In accordance with and subject to the provisions of the Alabama Air Pollution Control Act of 1971, as amended, <u>Ala. Code</u> 1975, §§22-28-1 to 22-28-23 (2006 Rplc. Vol. and 2007 Cum. Supp.) (the "AAPCA") and the Alabama Environmental Management Act, as amended, <u>Ala. Code</u> 1975, §§22-22A-1 to 22-22A-15, (2006 Rplc. Vol. and 2007 Cum. Supp.) and rules and regulations adopted thereunder, and subject further to the conditions set forth in this permit, the Permittee is hereby authorized to construct, install and use the equipment, device or other article described above.

Pursuant to the **Clean Air Act of 1990**, all conditions of this permit are federally enforceable by EPA, the Alabama Department of Environmental Management, and citizens in general. Those provisions which are not required under the **Clean Air Act of 1990** are considered to be state permit provisions and are not federally enforceable by EPA and citizens in general. Those provisions are contained in separate sections of this permit.

Issuance Date: XXX, 2012

Effective Date: XXXX, 2012

Expiration Date: XXXXX, 2017

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1.	Transfer	
2.	This permit is not transferable, whether by operation of law or otherwise, either from one location to another, from one piece of equipment to another, or from one person to another, except as provided in Rule 335-3-1613(1)(a)5. Renewals	Rule 335-3-1602(6)
3.	An application for permit renewal shall be submitted at least six (6) months, but not more than eighteen (18) months, before the date of expiration of this permit. The source for which this permit is issued shall lose its right to operate upon the expiration of this permit unless a timely and complete renewal application has been submitted within the time constraints listed in the previous paragraph. Severability Clause	Rule 335-3-1612(2)
	The provisions of this permit are declared to be severable and if any section, paragraph, subparagraph, subdivision, clause, or phrase of this permit shall be adjudged to be invalid or unconstitutional by any court of competent jurisdiction, the judgment shall not affect, impair, or invalidate the remainder of this permit, but shall be confined in its operation to the section, paragraph, subparagraph, subdivision, clause, or phrase of this permit that shall be directly involved in the controversy in which such judgment shall have been rendered.	Rule 335-3-1605(e)
4.	(a) The permittee shall comply with all conditions of ADEM Admin. Code 335-3. Noncompliance with this permit will constitute a violation of the Clean Air Act of 1990 and ADEM Admin. Code 335-3 and may result in an enforcement action; including but not limited to, permit termination, revocation and reissuance, or modification; or denial of a permit renewal application by the permittee.	Rule 335-3-1605(f)
	(b) The permittee shall not use as a defense in an enforcement action that maintaining compliance with conditions of this permit would have required halting or reducing the permitted activity.	Rule 335-3-1605(g)

Fed	erally Enforceable Provisos	Regulations
5.	Termination for Cause	
	This permit may be modified, revoked, reopened, and	Rule 335-3-1605(h)
	reissued, or terminated for cause. The filing of a	, ,
	request by the permittee for a permit modification,	
	revocation and reissuance, or termination, or of a	
	notification of planned changes or anticipated	
	noncompliance will not stay any permit condition.	
6.	Property Rights	
	The issuance of this permit does not convey any	Rule 335-3-1605(i)
	property rights of any sort, or any exclusive privilege.	
7 .	Submission of Information	
	The permittee must submit to the Department, within	Rule 335-3-1605(j)
	30 days or for such other reasonable time as the	
	Department may set, any information that the	
	Department may request in writing to determine	
	whether cause exists for modifying, revoking and	
	reissuing, or terminating this permit or to determine	
	compliance with this permit. Upon receiving a specific	
	request, the permittee shall also furnish to the	
	Department copies of records required to be kept by	
	this permit.	
8.	Economic Incentives, Marketable Permits, and	
	Emissions Trading No permit revision shall be required, under any	Rule 335-3-1605(k)
	approved economic incentives, marketable permits,	Rule 333-3-1003(k)
	emissions trading and other similar programs or	
	processes for changes that are provided for in this	
	permit.	
9.	Certification of Truth, Accuracy, and Completeness:	
	Any application form, report, test data, monitoring	Rule 335-3-1607(a)
	data, or compliance certification submitted pursuant to	
	this permit shall contain certification by a responsible	
	official of truth, accuracy, and completeness. This	
	certification shall state that, based on information and	
	belief formed after reasonable inquiry, the statements	
	and information in the document are true, accurate	
	and complete.	
10.	Inspection and Entry	
	Upon presentation of credentials and other documents	Rule 335-3-1607(b)
	as may be required by law, the permittee shall allow	

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	auth	orized representatives of the Alabama Department	
	of E1	nvironmental Management and EPA to conduct the	
	follo	wing:	
	(a)	Enter upon the permittee's premises where a	
		source is located or emissions-related activity is	
		conducted, or where records must be kept	
		pursuant to the conditions of this permit;	
	(b)	Review and/or copy, at reasonable times, any	
		records that must be kept pursuant to the	
		conditions of this permit;	
	(c)	Inspect, at reasonable times, this facility's	
		equipment (including monitoring equipment and	
		air pollution control equipment), practices, or	
		operations regulated or required pursuant to this	
		permit;	
	(d)	Sample or monitor, at reasonable times,	
		substances or parameters for the purpose of	
		assuring compliance with this permit or other	
	•	applicable requirements.	
11.		pliance Provisions	D 1 225 2 16 27()
	(a)	The permittee shall continue to comply with the	Rule 335-3-1607(c)
		applicable requirements with which the company	
	(h)	has certified that it is already in compliance.	
	(b)	The permittee shall comply in a timely manner with applicable requirements that become	
		effective during the term of this permit.	
12.	Com	pliance Certification	
14.		mpliance certification shall be submitted by May	Rule 335-3-1607(e)
		of each year.	Trais 300 0 10 .07 (c)
	,	The compliance certification shall include the	
	(44)	following:	
		(1) The identification of each term or condition	
		of this permit that is the basis of the	
		certification;	
		(2) The compliance status;	
		(3) The method(s) used for determining the	
		compliance status of the source, currently	
		and over the reporting period consistent	
		with Rule 335-3-1605(c) (Monitoring and	
		Recordkeeping Requirements);	
		with Rule 335-3-1605(c) (Monitoring and	

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		(4)	Whether compliance has been continuous	
		(E)	or intermittent;	
		(5)	Such other facts as the Department may	
			require to determine the compliance status of the source;	
	(b)	The	compliance certification shall be submitted	
	(D)	to:	compliance certification shall be submitted	
	Alaba		epartment of Environmental Management	
	111454	a D	Air Division	
			P.O. Box 301463	
			Montgomery, AL 36130-1463	
			and to:	
		Air	and EPCRA Enforcement Branch	
			EPA Region IV	
			61 Forsyth Street, SW	
			Atlanta, GA 30303	
13.			g for Cause	
		·	of the following circumstances, this permit	Rule 335-3-1613(5)
			pened prior to the expiration of the permit:	
	(a)		itional applicable requirements under the	
			an Air Act of 1990 become applicable to the	
		-	nittee with a remaining permit term of three	
		, ,	or more years. Such a reopening shall be	
			pleted not later than eighteen (18) months r promulgation of the applicable requirement.	
			such reopening is required if the effective date	
			ne requirement is later than the date on	
			ch this permit is due to expire.	
	(b)		itional requirements (including excess	
	(-)		ssions requirements) become applicable to an	
			cted source under the acid rain program.	
		Upo	n approval by the Administrator, excess	
		emis	ssions offset plans shall be deemed to be	
		inco	rporated into this permit.	
	(c)	The	Department or EPA determines that this	
		pern	nit contains a material mistake or that	
			curate statements were made in establishing	
			emissions standards or other terms or	
		cond	ditions of this permit.	

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	(d)	The Administrator or the Department determines that this permit must be revised or revoked to assure compliance with the applicable requirements.	3
14.	<u>Addi</u>	tional Rules and Regulations	
	Regu even shall	permit is issued on the basis of Rules and lations existing on the date of issuance. In the t additional Rules and Regulations are adopted, it be the permit holder's responsibility to comply such rules.	§22-28-16(d), Code of Alabama 1975, as amended
15 .	<u>Equi</u>	<u>pment Maintenance or Breakdown</u>	
	(a)	In the case of shutdown of air pollution control equipment (which operates pursuant to any permit issued by the Director) for necessary scheduled maintenance, the intent to shut down such equipment shall be reported to the Director at least twenty-four (24) hours prior to the planned shutdown, unless such shutdown is accompanied by the shutdown of the source which such equipment is intended to control. Such prior notice shall include, but is not limited to the following: (1) Identification of the specific facility to be taken out of service as well as its location and permit number; (2) The expected length of time that the air pollution control equipment will be out of service;	
		(3) The nature and quantity of emissions of ai contaminants likely to occur during the shutdown period;	r
		(4) Measures such as the use of off-shift labor and equipment that will be taken to minimize the length of the shutdown period;	
		(5) The reasons that it would be impossible or impractical to shut down the source operation during the maintenance period.	
	(b)	In the event that there is a breakdown of equipment or upset of process in such a manner	

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		as to cause, or is expected to cause, increased emissions of air contaminants which are above an applicable standard, the person responsible for such equipment shall notify the Director within 24 hours or the next working day and provide a statement giving all pertinent facts, including the estimated duration of the breakdown. The Director shall be notified when the breakdown has been corrected.	
16.	Ope	ration of Capture and Control Devices	
17	for voper emissions and contributes	vir pollution control devices and capture systems which this permit is issued shall be maintained and rated at all times in a manner so as to minimize the ssions of air contaminants. Procedures for aring that the above equipment is properly operated maintained so as to minimize the emission of air caminants shall be established.	§22-28-16(d), Code of Alabama 1975, as amended
17.		oxious Odors	D 1 005 0 1 00
	obnoverif the dete Envi	permit is issued with the condition that, should exious odors arising from the plant operations be fied by Air Division inspectors, measures to abate odorous emissions shall be taken upon a rmination by the Alabama Department of ironmental Management that these measures are nically and economically feasible.	Rule 335-3-108
18.	_	itive Dust	
	(a) (b)	Precautions shall be taken to prevent fugitive dust emanating from plant roads, grounds, stockpiles, screens, dryers, hoppers, ductwork, etc. Plant or haul roads and grounds will be maintained in the following manner so that dust will not become airborne. A minimum of one, or a combination, of the following methods shall be utilized to minimize airborne dust from plant or haul roads and grounds: (1) By the application of water any time the surface of the road is sufficiently dry to allow the creation of dust emissions by the act of wind or vehicular traffic;	Rule 335-3-402

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		(2)	By reducing the speed of vehicular traffic	
			to a point below that at which dust	
			emissions are created;	
		(3)	By paving;	
		(4)	By the application of binders to the road	
			surface at any time the road surface is	
			found to allow the creation of dust	
			emissions;	
			e, or a combination, of the above methods	
			uately reduce airborne dust from plant or	
			and grounds, alternative methods shall be	
	_	•	either exclusively or in combination with one	
			e above control techniques, so that dust will	
			e airborne. Alternative methods shall be	
19.			by the Department prior to utilization.	
19.			and Revisions cations to this source shall comply with the	Rule 335-3-1613
	•		on procedures in Rules 335-3-1613 or 335-	and .14
			in procedures in Rules 333-3-1013 of 333-	and .14
20.			eping Requirements	
20.	(a)		rds of required monitoring information of the	Rule 335-3-16-
	(α)		ce shall include the following:	.05(c)2.
		(1)	The date, place, and time of all sampling or	.00(0)2.
		(-)	measurements;	
		(2)	The date analyses were performed;	
		(3)	The company or entity that performed the	
		` ,	analyses;	
		(4)	The analytical techniques or methods used;	
		(5)	The results of all analyses; and	
		(6)	The operating conditions that existed at the	
			time of sampling or measurement.	
	(b)	Rete	ntion of records of all required monitoring	
			and support information of the source for a	
		-	od of at least 5 years from the date of the	
			itoring sample, measurement, report, or	
			ication. Support information includes all	
			ration and maintenance records and all	
			nal strip-chart recordings for continuous	
			itoring instrumentation and copies of all	
		repo	rts required by the permit	

Fede	rally I	Enforceable Provisos	Regulations
21.	Repo	orting Requirements	
	(a)	Reports to the Department of any required monitoring shall be submitted at least every 6 months. All instances of deviations from permit requirements must be clearly identified in said reports. All required reports must be certified by a responsible official consistent with Rule 335-3-	Rule 335-3-16- .05(c)3.
22	(b)	1604(9). Deviations from permit requirements shall be reported within 48 hours or 2 working day of such deviations, including those attributable to upset conditions as defined in the permit. The report will include the probable cause of said deviations, and any corrective actions or preventive measures that were taken.	
22.	Each provi other according Title may The Adays and so Department To average of the process of th	point of emission which requires testing will be ded with sampling ports, ladders, platforms, and safety equipment to facilitate testing performed in edance with procedures established by Part 60 of 40 of the Code of Federal Regulations, as the same be amended or revised. Air Division must be notified in writing at least 10 in advance of all emission tests to be conducted submitted as proof of compliance with the artment's air pollution control rules and eations.	Rule 335-3-105(3) and Rule 335-3-1- .04(1)
	(1)	The date the test crew is expected to arrive, the date and time anticipated of the start of the first run, how many and which sources are to be tested, and the names of the persons and/or testing company that will conduct the tests. A complete description of each sampling train to be used, including type of media used in determining gas stream components, type of probe lining, type of filter media, and probe cleaning method and solvent to be used (if test	Rule 335-3-104

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	procedures require probe cleaning). (3) A description of the process(es) to be tested including the feed rate, any operating parameters used to control or influence the operations, and	
	the rated capacity. (4) A sketch or sketches showing sampling point locations and their relative positions to the nearest upstream and downstream gas flow disturbances. A pretest meeting may be held at the request of the source owner or the Air Division. The necessity for such a meeting and the required attendees will be determined on a case-by-case basis.	Rule 335-3-104
	All test reports must be submitted to the Air Division within 30 days of the actual completion of the test unless an extension of time is specifically approved by the Air Division.	
23.	Payment of Emission Fees Annual emission fees shall be remitted each year according to the fee schedule in ADEM Admin. Code R. 335-1-704.	Rule 335-1-704
24. 25.	Other Reporting and Testing Requirements Submission of other reports regarding monitoring records, fuel analyses, operating rates, and equipment malfunctions may be required as authorized in the Department's air pollution control rules and regulations. The Department may require emission testing at any time. Title VI Requirements (Refrigerants)	Rule 335-3-104(1)
	Any facility having appliances or refrigeration equipment, including air conditioning equipment, which use Class I or Class II ozone-depleting substances as listed in 40 CFR Part 82, Subpart A, Appendices A and B, shall service, repair, and maintain such equipment according to the work practices, personnel certification requirements, and certified recycling and recovery equipment specified in 40 CFR Part 82, Subpart F. No person shall knowingly vent or otherwise release any Class I or Class II substance into the environment	335-3-1605(a)

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	during the repair, servicing, maintenance, or disposal of any device except as provided in 40 CFR Part 82, Subpart F.	
	The responsible official shall comply with all reporting	
	and recordkeeping requirements of 40 CFR 82.166.	
	Reports shall be submitted to the US EPA and the	
06	Department as required.	
26.	Chemical Accidental Prevention Provisions	40 OFP P 4 60
	If a chemical listed in Table 1 of 40 CFR Part 68.130 is	40 CFR Part 68
	present in a process in quantities greater than the	
	threshold quantity listed in Table 1, then:	
	(a) The owner or operator shall comply with the	
	provisions in 40 CFR Part 68.	
	(b) The owner or operator shall submit one of the	
	following: (1) A compliance schedule for meeting the	
	(1) A compliance schedule for meeting the requirements of 40 CFR Part 68 by the date	
	provided in 40 CFR Part 68 § 68.10(a) or,	
	(2) A certification statement that the source is	
	in compliance with all requirements of 40	
	CFR Part 68, including the registration and	
	submission of the Risk Management Plan.	
27.	Display of Permit	
,	This permit shall be kept under file or on display at all	Rule 335-3-14-
	times at the site where the facility for which the permit	.01(1)(d)
	is issued is located and will be made readily available	
	for inspection by any or all persons who may request to	
	see it.	
28.	Circumvention	
	No person shall cause or permit the installation or use	Rule 335-3-110
	of any device or any means which, without resulting in	
	reduction in the total amount of air contaminant	
	emitted, conceals or dilutes any emission of air	
	contaminant which would otherwise violate the	
	Division 3 rules and regulations.	
29.	<u>Visible Emissions</u>	
	Unless otherwise specified in the Unit Specific provisos	Rule 335-3-401(1)
	of this permit, any source of particulate emissions shall	
	not discharge more than one 6-minute average opacity	
	greater than 20% in any 60-minute period. At no time	

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	of pa be d 9, u prov	l any source discharge a 6-minute average opacity articulate emissions greater than 40%. Opacity will etermined by 40 CFR Part 60, Appendix A, Method nless otherwise specified in the Unit Specific risos of this permit.	
30.	<u>Fue:</u> (a)	Unless otherwise specified in the Unit Specific provisos of this permit, no fuel-burning equipment may discharge particulate emissions in excess of the emissions specified in Part 335-	Rule 335-3-403
0.1	(b)	3-403. Unless otherwise specified in the Unit Specific provisos of this permit, no fuel-burning equipment may discharge sulfur dioxide emissions in excess of the emissions specified in Part 335-3-501.	Rule 335-3-501
31.	Unle of th emis	ess Industries – General ess otherwise specified in the Unit Specific provisos his permit, no process may discharge particulate essions in excess of the emissions specified in Part -3-404.	Rule 335-3-404
32.	Unle time	raging Time for Emission Limits ess otherwise specified in the permit, the averaging for the emission limits listed in this permit shall he nominal time required by the specific test hod.	Rule 335-3-105

Operating Permit Summary No. 1.

Emission Unit(s): Description: MAT Line #1

MAT Line #1 with two coating booths and a

flash off oven on a monorail.

Type and quantity of fuel used:

None Primary: Secondary: None

Pollutants Emitted:

Pollutant	Regulatory Emission Limit	Applicable Standard
VOCs	235 TONS OF VOCs PER	SYNTHETIC MINOR PSD
	ROLLING 12 MONTH PERIOD	

Unit Specific Provisos

Fed	erally Enforceable Provisos	Regulations
Sect	ion 1Applicability	
1.	This source is subject to a PSD synthetic minor emission limitation.	ADEM Admin. Code R. 335-3-1404
Sect	ion 2Emission Standards	
1.	Emission of Volatile Organic Compounds (VOCs) from this facility from all surface coating operations including, but not limited to coating, storage, cleanup, etc., shall not exceed 235 tons per year (TPY) in any consecutive rolling 12-month period based on the premise that all VOCs applied are emitted.	ADEM Admin. Code R. 335-3-1404(8)
	ion 3Compliance and Performance Test Methods and edures	
2.	The VOC content by weight of each VOC containing material used shall be determined using EPA Test Method 24, as defined in 40 CFR 60, Appendix A. Vendor data based on this method is an appropriate substitute.	ADEM Admin. Code R. 335-3-104
Sect	ion 4Emission Monitoring	
1.	The monitoring requirements in this permit shall be as required in Section 5Recordkeeping and Reporting Requirements.	
Section 5Recordkeeping and Reporting Requirements		
2.	Accurate and understandable records of consumption, which record at least the last five years of data, will be maintained in a permanent form suitable for inspection and be available immediately upon request. This facility shall provide a copy of records and supporting background documents upon request that pertain to this air permit. These records shall contain the following information:	ADEM Admin. Code R. 335-3-104
	(a) The type, quantity in gallons, and weight in	

Regulations

pounds of each VOC or HAP containing material used during each calendar month.

- (b) The percent by weight of VOCs, water, solids, VHAPs, and exempt VOC compounds content of each VOC containing material used each calendar month.
- (c) The percent by volume of VOCs, water, solids, VHAPs, and exempt VOC compounds content of each VOC containing material used each calendar month.
- (d) Compliance with VOC and VHAP limits shall be based upon monthly material use inventories. Emissions may be adjusted for VOC and VHAP content of material removed from the plant as waste or returns if the record keeping and details surrounding the materials are approved in advance.
- (e) Complete inventories of the VOC and HAP containing materials (their usage, VOC content and VHAP content) shall be made at the end of each calendar month.
- (f) The amount of VOCs emitted per calendar month from the coating and cleaning operations in units of pounds and tons
- (g) The rolling 12-month total of VOCs emitted from the coating and cleaning operations in units of pounds and tons.
- 3. A report summarizing the information in proviso 5.1 shall be submitted each calendar quarter by the 15th day of the month following the end of the quarter, in a format approved by the Department in advance.

ADEM Admin. Code R. 335-3-1-.04

Operating Permit Summary No. 2.

Emission Unit(s): Description: Stair/Miscellaneous Line #2

Stair/Miscellaneous Line #2 with an open area

booth on a monorail.

Type and quantity of fuel used:

None Primary: Secondary: None

Pollutants Emitted:

Pollutant	Regulatory Emission Limit	Applicable Standard
VOCs	235 TONS OF VOCs PER	SYNTHETIC MINOR PSD
	ROLLING 12 MONTH PERIOD	

Unit Specific Provisos

Fed	erally Enforceable Provisos	Regulations
Sect	ion 1Applicability	
1.	This source is subject to a PSD synthetic minor emission limitation.	ADEM Admin. Code R. 335-3-1404
Sect	ion 2Emission Standards	
1.	Emission of Volatile Organic Compounds (VOCs) from this facility from all surface coating operations including, but not limited to coating, storage, cleanup, etc., shall not exceed 235 tons per year (TPY) in any consecutive rolling 12-month period based on the premise that all VOCs applied are emitted.	ADEM Admin. Code R. 335-3-1404(8)
	ion 3Compliance and Performance Test Methods and edures	
2.	The VOC content by weight of each VOC containing material used shall be determined using EPA Test Method 24, as defined in 40 CFR 60, Appendix A. Vendor data based on this method is an appropriate substitute.	ADEM Admin. Code R. 335-3-104
Sect	ion 4Emission Monitoring	
3.	The monitoring requirements in this permit shall be as required in Section 5Recordkeeping and Reporting Requirements.	
Section 5Recordkeeping and Reporting Requirements		
1.	Accurate and understandable records of consumption, which record at least the last five years of data, will be maintained in a permanent form suitable for inspection and be available immediately upon request. This facility shall provide a copy of records and supporting background documents upon request that pertain to this air permit. These records shall contain the following information:	ADEM Admin. Code R. 335-3-104
	(a) The type, quantity in gallons, and weight in	

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pounds of each VOC or HAP containing material used during each calendar month.

- (b) The percent by weight of VOCs, water, solids, VHAPs, and exempt VOC compounds content of each VOC containing material used each calendar month.
- (c) The percent by volume of VOCs, water, solids, VHAPs, and exempt VOC compounds content of each VOC containing material used each calendar month.
- (d) Compliance with VOC and VHAP limits shall be based upon monthly material use inventories. Emissions may be adjusted for VOC and VHAP content of material removed from the plant as waste or returns if the record keeping and details surrounding the materials are approved in advance.
- (e) Complete inventories of the VOC and HAP containing materials (their usage, VOC content and VHAP content) shall be made at the end of each calendar month.
- (f) The amount of VOCs emitted per calendar month from the coating and cleaning operations in units of pounds and tons
- (g) The rolling 12-month total of VOCs emitted from the coating and cleaning operations in units of pounds and tons.
- 2. A report summarizing the information in proviso 5.1 shall be submitted each calendar quarter by the 15th day of the month following the end of the quarter, in a format approved by the Department in advance.

ADEM Admin. Code R. 335-3-1-.04

Operating Permit Summary No. 3.

Emission Unit(s): Rotoblast Operation with Baghouse **Description:** Rotoblast Operation with Baghouse

Type and quantity of fuel used:

Primary: None Secondary: None

Pollutants Emitted:

Pollutant	Regulatory Emission Limit	Applicable Standard
Opacity	Only one 6-minute average	SIP
	opacity greater than 20% in a	
	60-minute period;	
	No 6-minute average opacity	
	greater than 40%	
Particulates	$E = 3.59(P^{0.62})$	SIP

Unit Specific Provisos

Fede	erally Enforceable Provisos	Regulations
Secti	ion 1Applicability	
1.	This unit is subject to the opacity emission rate limits.	ADEM Admin. Code R. 335-3-401
2.	This unit is subject to the particulate emission rate limits for Process Industries - General sources.	ADEM Admin. Code R. 335-3-404
Sect	ion 2Emission Standards	
1.	This unit shall not discharge into the atmosphere opacity greater than twenty percent (20%), as determined by a six (6) minute average. During one six (6) minute period during any sixty (60) minute period, this unit may discharge opacity not exceeding forty (40%) percent.	ADEM Admin. Code R. 335-3-401
2.	This unit shall not discharge into the atmosphere particulate matter in any one hour in excess of $E = 3.59$ ($P^{0.62}$) where P is the process weight in tons/hr.	ADEM Admin. Code R. 335-3-404
	ion 3Compliance and Performance Test Methods and edures	
1.	Method 9 as defined in 40 CFR 60, Appendix A shall be used in the determination of the opacity of the stack emissions.	ADEM Admin. Code R. 335-3-105
2.	Method 5 as defined in 40 CFR 60, Appendix A shall be used in the determination of particulate emissions from the stack.	ADEM Admin. Code R. 335-3-105
Section 4Emission Monitoring		
1.	When operating, the baghouse magnahelic manometer shall be visually observed a minimum of once weekly for greater than normal reading as determined by previous observations.	ADEM Admin. Code R.335-3-1605(3)(a)2

Fede	rally Enforceable Provisos	Regulations
2.	Whenever magnahelic manometer readings are greater than normal, corrective action to minimize emissions shall be taken within 24 hours, followed by an additional observation to confirm that readings are reduced to normal.	ADEM Admin. Code R.335-3-1605(3)(a)2
3.	The baghouse(s) shall be inspected for proper operation and cleaned at least annually and whenever magnahelic manometer readings are greater than normal.	ADEM Admin. Code R.335-3-1605(3)(a)2
Secti	on 5Recordkeeping and Reporting Requirements	
1.	A log book of the magnahelic manometer readings required in proviso 4.1 shall be retained for at least five years and available for inspection upon request. This log book should also include the nature and date of any maintenance actions taken to correct excess opacity episodes.	ADEM Admin. Code R. 335-3-104